Arisaka Type 38 Bolt
Disassembly and Reassembly

Click on any of the images below to see a larger version of the image.

Disassembly Instructions
Note that the bolt pictured is a Type 99 bolt, but the instructions are identical.

http://www.surplusrifle.com/arisakatype38/boltdisassembly/index.asp
1) **Figure 1** shows a typical Type 99 bolt.

![Figure 2](image1)

2) Push in on the **bolt end piece** and turn it clockwise until it stops.

![Figure 3](image2)

3) Pull the **bolt end piece** off of the bolt.

![Figure 4](image3)
4) Pull pull the **striker** and **spring** out of the **bolt**.

![Figure 5](image1)

5) Set the **striker** and **spring** a side.

![Figure 6](image2)

6) Rotate the the **extractor** on the **bolt** until it is out of the groove.

![Figure 7](image3)
7) Slide the **extractor** forward on the **bolt** until it is separate.

8) Remove the **spring** from the **striker**.

**Reassembly Instructions**

9) Slide the **extractor** back onto the **mounting ring**.
10) Rotate the **extractor** until it rest in the groove on the front of the bolt body.

11) Place the **spring** into the **striker**.

12) Place the **striker** and **spring** in the **bolt**.
13) The **striker** needs to be aligned as shown in **figure 13** for the **bolt end piece** to be reattached.

14) Align the lug on the **bolt end piece** and slide it into the **striker**.

15) Push down on the **bolt end piece** and turn it counter-clockwise until it stops.
16) **Figure 16** shows the reassembled bolt.