



**How to: Disassemble and Reassemble
the Steyr-Mannlicher
m1895 Carbine**



#	Part Description
1	Bolt
2	Hand Guard
3	Rear Guard Screw
4	Front Guard Screw
5	Lower Band Screw
6	Upper Band Screw
7	Stock
8	Receiver
9	Trigger Guard
10	Lower Band
11	Upper Band
12	Rear Sight
13	Barrel
14	Front Sight

Disassembly Instructions

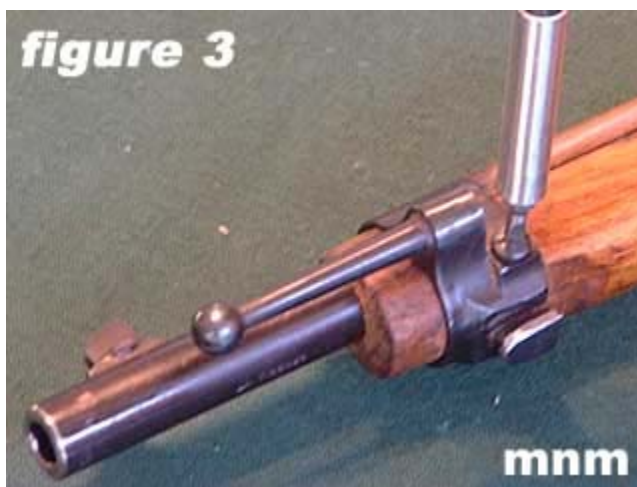


1) Make sure the **rifle** is pointed in a safe direction and is unloaded.

Press the **trigger** forward.



2) Remove the **bolt** and set aside.



3) Loosen the screw from the **upper band** as shown in **figure 3**.



4) Remove the **upper band screw**.



5) Slide the **upper band** forward.



6) Loosen **lower band screw**.



7) Remove lower band screw.



8) Loosen (only - do not remove) the lower band swivel screw.



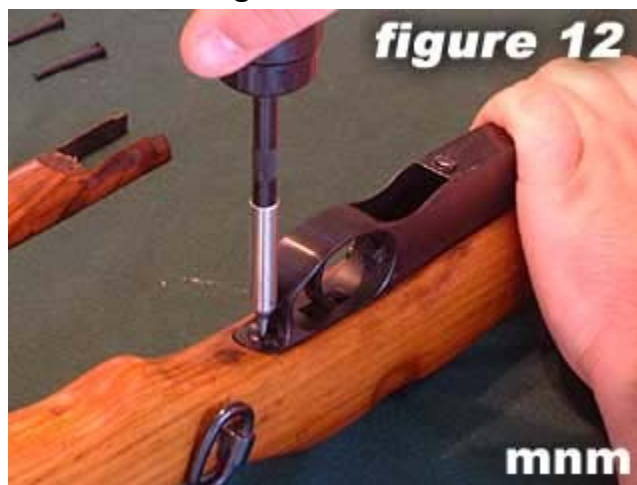
9) Slide lower band forward.



10) Slide the **handguard** forward.



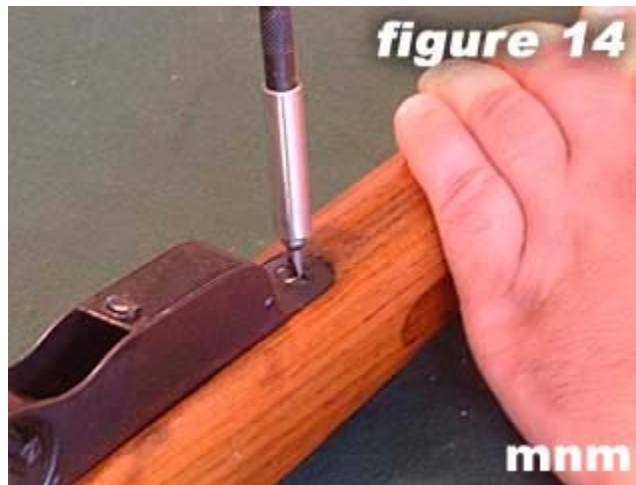
11) Remove the **handguard** and set aside.



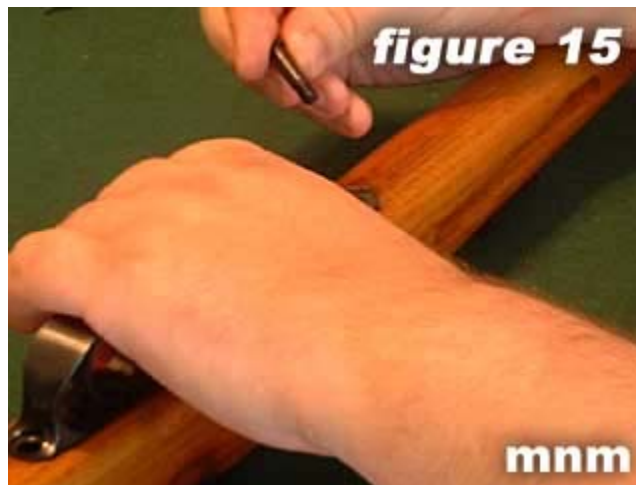
12) Unscrew the **trigger guard rear screw**.



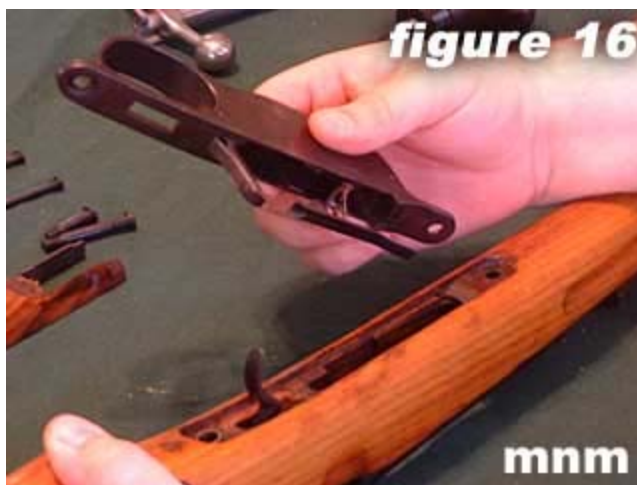
13) Remove the **trigger guard rear screw**.



14) Unscrew the **trigger guard front screw**.



15) Remove the **trigger guard front screw**.



16) Remove the **trigger guard** and set aside.



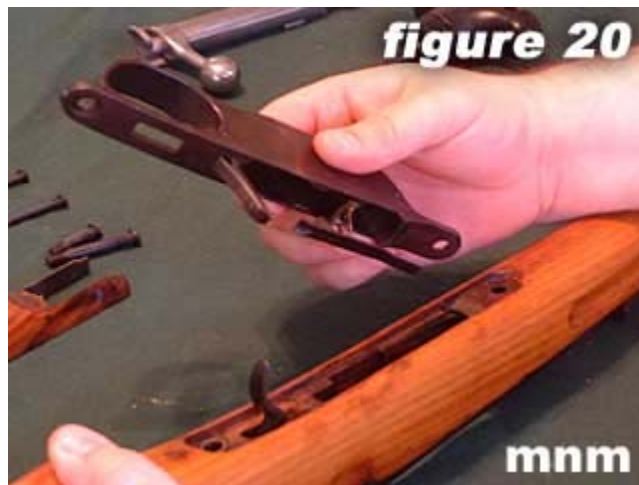
17) Remove the **barrel and receiver assembly** from the stock.



18) **Figure 18** shows the disassembled **carbine**.



19) Place **barrel and receiver assembly** back into the rifle stock.

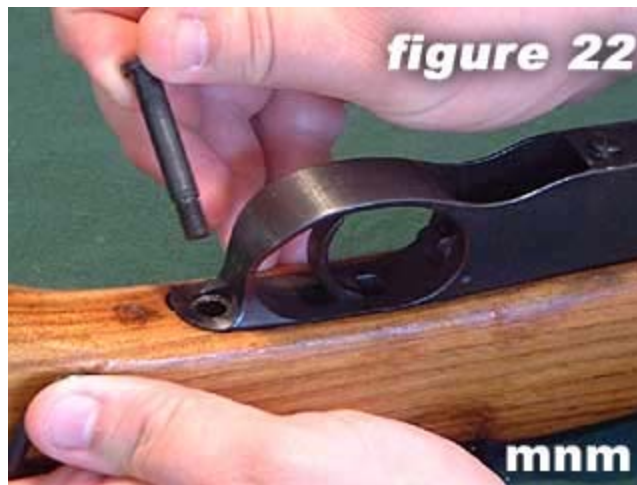


20) Replace **trigger guard**.

Reassembly Instructions



21) Install the **trigger guard front screw**.



22) Install the trigger guard rear screw.



23) Tighten trigger guard front screw.



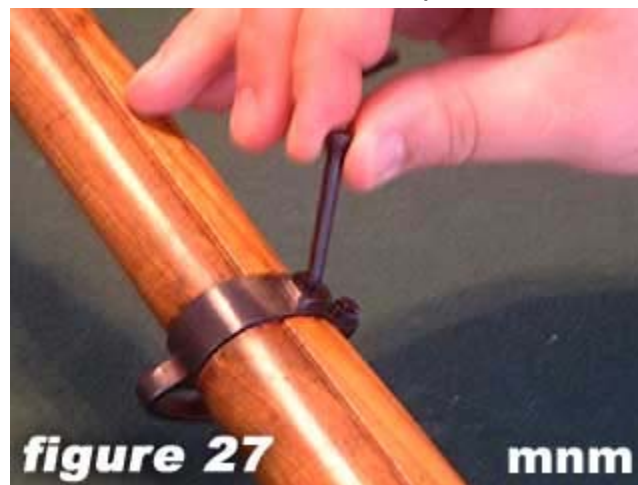
24) Tighten trigger guard rear screw.



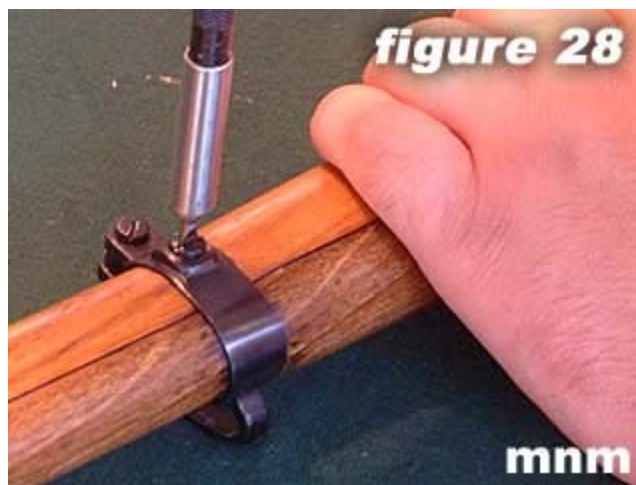
25) Slide the **handguard** to the rear (as shown in **figure 29**).



26) Slide the **lower band** back into place.



27) Insert the **lower band screw**.



28) Tighten the **lower band screw**.



29) Tighten the **lower band swivel screw**.



30) Slide the **upper band** back into place. Make sure bayonet lug is on bottom.



31) Return the upper band screw.



32) Tighten the upper band screw.



33) Reinsert bolt to receiver.



34) Push **bolt** forward and lock into closed position. **Carbine** is now reassembled.

Copyright 2003© Jamie Mangrum