



**How to: Disassemble and Reassemble  
the Steyr-Mannlicher  
m1895 Carbine**

*Click on any of the images below to see a larger version of the image.*



#	Part Description
1	<b>Bolt</b>
2	<b>Hand Guard</b>
3	<b>Rear Guard Screw</b>
4	<b>Front Guard Screw</b>
5	<b>Lower Band Screw</b>
6	<b>Upper Band Screw</b>
7	<b>Stock</b>
8	<b>Receiver</b>
9	<b>Trigger Guard</b>
10	<b>Lower Band</b>
11	<b>Upper Band</b>
12	<b>Rear Sight</b>
13	<b>Barrel</b>
14	<b>Front Sight</b>

### *Disassembly Instructions*



1) Make sure the **rifle** is pointed in a safe direction and is unloaded.

Press the **trigger** forward.

2) Remove the **bolt** and set aside.



3) Loosen the screw from the **upper band** as shown in **figure 3**.



4) Remove the **upper band screw**.



5) Slide the **upper band** forward.



6) Loosen **lower band screw**.



7) Remove **lower band screw**.



8) Loosen (*only - do not remove*) the **lower band swivel screw**.

9) Slide **lower band** forward.



**10) Slide the handguard forward.**

**11) Remove the handguard and set aside.**

**12) Unscrew the trigger guard rear screw.**

**13) Remove the trigger guard rear screw.**

**14) Unscrew the trigger guard front screw.**

**15) Remove the trigger guard front screw.**

**16) Remove the trigger guard and set aside.**



17) Remove the **barrel and receiver assembly** from the **stock**.



18) **Figure 18** shows the disassembled **carbine**.

### *Reassembly Instructions*



19) Place **barrel and receiver assembly** back into the **rifle stock**.



20) Replace **trigger guard**.



21) Install the **trigger guard front screw**.



22) Install the **trigger guard rear screw**.

23) **Tighten trigger guard front screw**.



**24) Tighten trigger guard rear screw.**



**25) Slide the handguard to the rear (as shown in figure 29).**



**26) Slide the lower band back into place.**



**27) Insert the lower band screw.**



**28) Tighten the lower band screw.**



**29) Tighten the lower band swivel screw.**

**30) Slide the upper band back into place. Make sure bayonet lug is on bottom.**



31) Return the **upper band screw**.



32) Tighten the **upper band screw**.



33) Reinsert **bolt to receiver**.



34) Push **bolt** forward and lock into closed position. **Carbine** is now reassembled.

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