



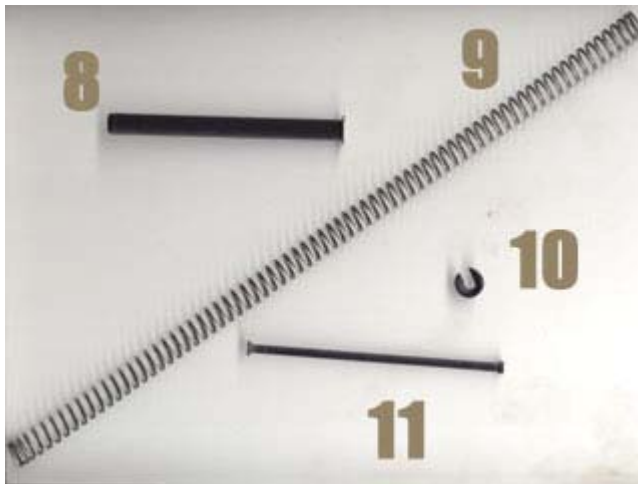
SKS Carbine Disassembly and Reassembly Instructions



Number	Description
1	Gas Piston Extension Spring
2	Gas Piston Extension
3	Gas Cylinder Tube/Hand Guard
4	Gas Piston



Number	Description
5	Receiver Cover
6	Bolt Carrier
7	Bolt Assembly



Number	Description
8	Large Recoil Spring Guide
9	Recoil Spring
10	Recoil Spring Retainer
11	Small Recoil Spring Guide

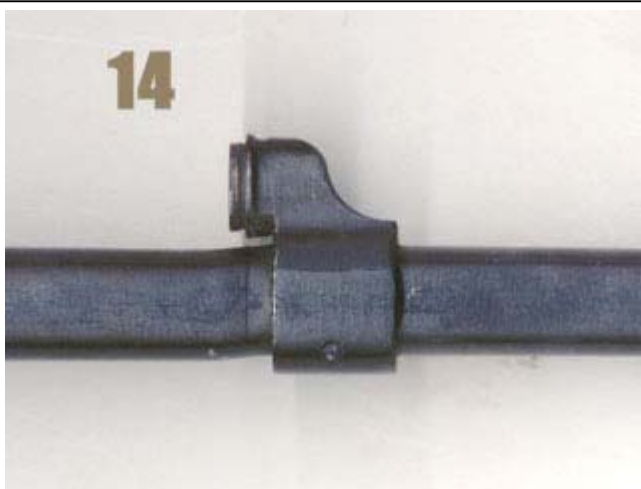


Number	Description

12	Trigger Assembly
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Number	Description
13	Magazine Assembly



Number	Description
14	Gas Cylinder

Disassembly Instructions



1) Make sure the **SKS carbine** is pointed in a safe direction and then set the **safety** to the **safe position** (as shown in **figure 1**).



2) Depress the **magazine latch** shown in **figure 2** and open the **magazine**. Make sure the **magazine** is empty of cartridges. Leave the **magazine** open.



3) Pull **bolt handle** to the rear, cocking the trigger. Examine the **bore** and **receiver** and make sure that the **carbine** is unloaded. Once you are certain the **carbine** is safe, close the **bolt** and continue.



4) Rotate the **take-down lever** on the **receiver cover** counter-clockwise and then pull it out (as shown in **figure 4**).



5) Remove the **receiver cover** and set it aside.



6) Remove the **recoil spring assembly** by pulling it out from the rear of the **bolt carrier**.



7) Note that the coiled end of the **recoil spring assembly** inserts into the rear of bolt carrier when reassembling.



8) Compress the **recoil spring assembly** on a firm surface (*while holding the coiled end pointed upward*). Remove the **recoil spring retainer** and then allow the **recoil spring** to expand out to its full length. Separate the **small and large recoil spring guides** and set them aside.



9) Slide the **bolt** and **bolt carrier** to the rear of the receiver.



10) The **bolt carrier** rests on top of the **bolt** and is easily separated. Remove and then separate the **bolt carrier** and the **bolt** and then set both aside.



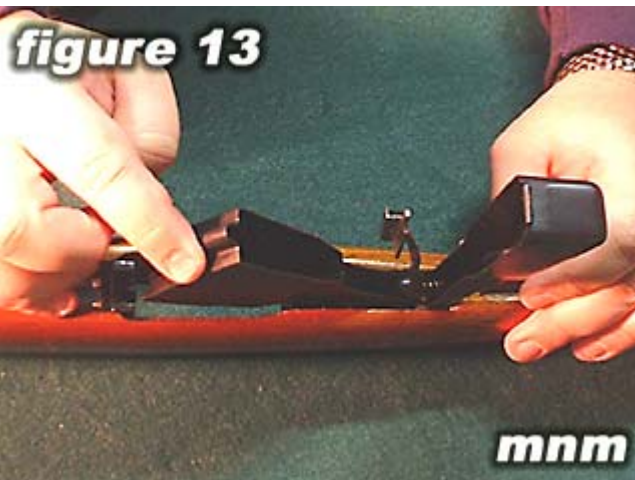
Note: *The Carbine's trigger should be cocked and the safety lever turned to the safe position before attempting this step.*

11) Using a punch or other semi pointed object (*cartridge or screwdriver will also work*), depress the **trigger release button** behind **trigger assembly** (as shown in **figure 11**).



12) Remove the **trigger assembly** and set it aside.

Note: *Leave the **trigger assembly** cocked and the **safety lever** turned to safe position.*



13) Remove the **magazine assembly** and set it aside.



14) Pivot the **barrel/receiver** apart from the **stock** and set the **stock** aside.



15) Rotate the **gas cylinder tube latch** clock-wise until it points to the 10 o'clock position if looking at the right side of carbine (as shown in **figure 17**).



16) **Figure 16** shows the **gas cylinder tube latch** in the closed and locked position.



17) Figure 16 shows the **gas cylinder tube latch** in the 10 o'clock position that is required to remove the **gas cylinder tube**.



18) Pivot the **gas cylinder tube** at the front and lift the rear upwards.



19) Pull the **gas cylinder tube** off of the **gas cylinder**. Take care not to allow the **gas piston** to fly out.



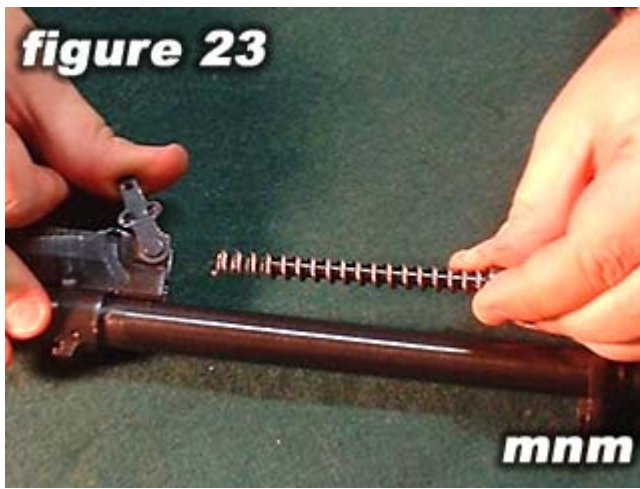
20) Remove the **gas piston** from the **gas cylinder tube**.



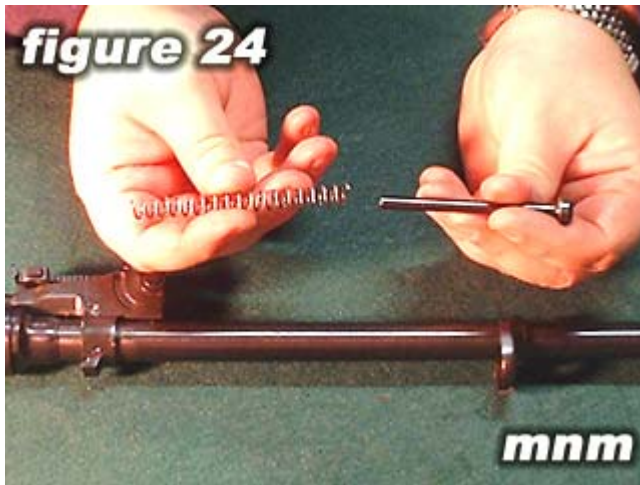
21) Make sure you hold your hand to prevent the **gas piston extension** from flying out of the carbine as it is spring loaded. Rotate the **gas cylinder latch** (as shown *figure 22*) to remove the **gas piston extension**.



22) **Figure 16** shows the **gas cylinder tube latch** in the required position to remove the **gas piston extension** and **spring**.



23) Remove the **gas piston extension** and **spring**.

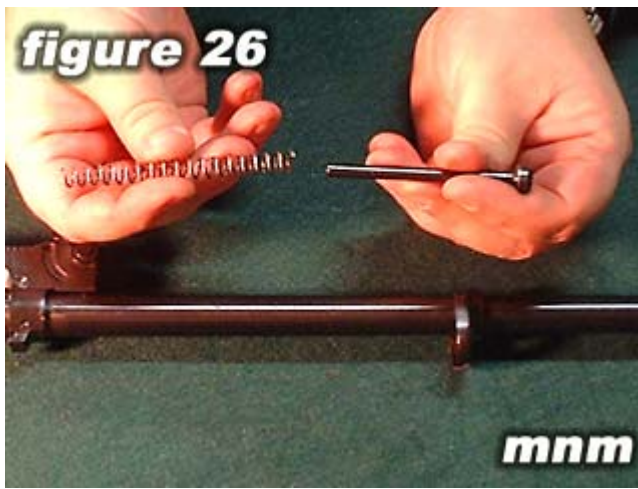


24) Separate the **gas piston extension** and **spring** and then set aside.



25) Figure 25 shows the disassembled **SKS carbine**.

Reassembly Instructions



26) Slide the **gas piston extension spring** over the **gas piston extension**.



27) Insert the **gas extension rod and spring** back into the **carbine**.



28) Rotate the **gas cylinder latch** to 10 o'clock position to keep the **gas extension rod** inside while you complete the next steps.



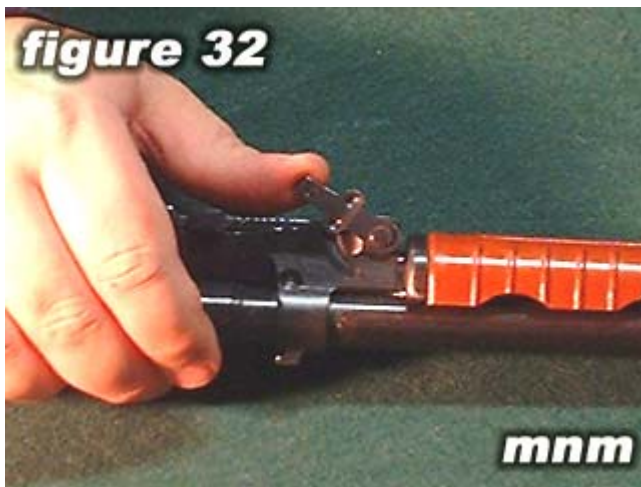
29) Place the **gas piston** into **gas cylinder tube**.



30) Attach the **gas cylinder tube** to **gas cylinder** (as shown in **figure 30**).



31) Make sure the end of the **piston rod** is flush with the end of the **gas cylinder tube** and then snap in down and into place (as shown in **figure 31**).



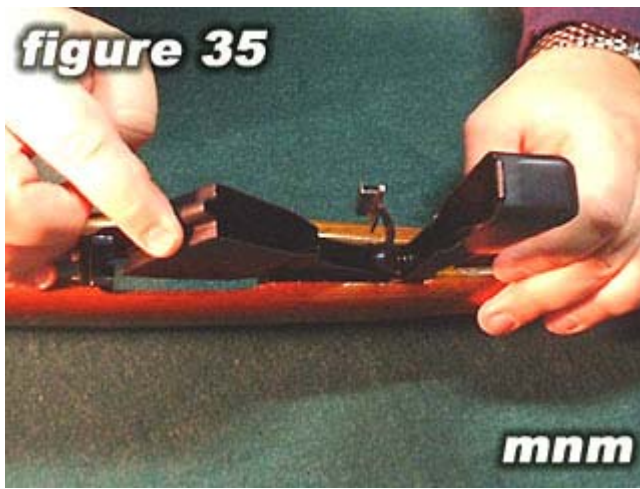
32) Rotate the **gas cylinder tube latch** counter clockwise.



33) Lock the **gas cylinder tube latch** in place (as shown in *figure 33*).



34) Place the **receiver** and **barrel** assembly back into stock (as shown in *figures 21*).



35) Turn the **carbine** over and insert the **magazine** into the **carbine**.



36) **Figure 36** shows the correctly installed **magazine**.



37) Take **trigger assembly** and line it up with **slotted** the **guides** inside of the **receiver**. See **figure 38** below for help.



38) Figure 38 shows how the **trigger assembly** attaches to the **receiver** at below and at the rear of **magazine**.



39) Pivot the **trigger assembly** back once engaged in guides inside **receiver** and then lock down the **trigger assembly** firmly with hand.



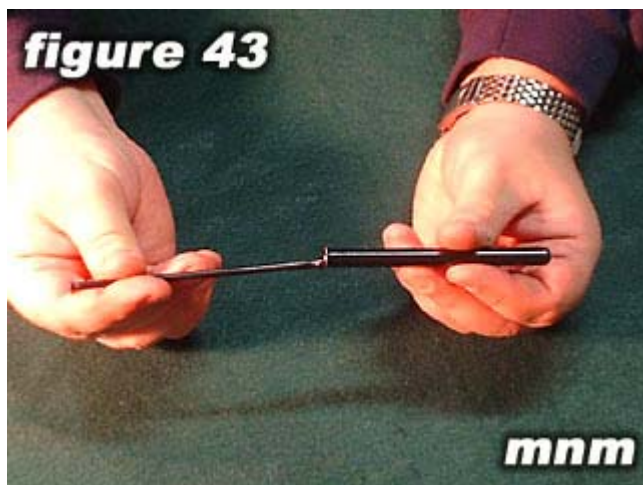
40) Figure 40 shows how the **bolt carrier** mates with the **bolt**.



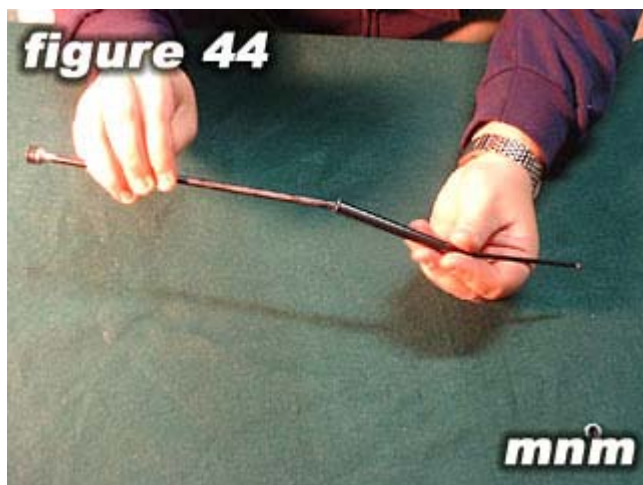
41) Install the **bolt** and **bolt carrier** into rear of **receiver**.



42) Slide the **bolt** and **bolt carrier** towards the front of **receiver**.



43) Place the **small recoil spring guide** into the **large recoil spring guide** (flared end of the tube).



44) Use the bottom of the gas piston, a cleaning rod, or a slender slotted screwdriver to push the **small recoil spring guide** as far as it will go in the **large recoil guide tube**.



45) Slide the **recoil spring** over **small recoil spring guide** and **large recoil spring guide**.



46) While placing the supported (*by what you inserted*) bottom of the **large recoil spring guide**, compress the **recoil spring** and place the **recoil spring retainer** into place (*as shown in figure 46*). Then allow the **recoil spring** to slowly expand and apply pressure against the **recoil spring retainer**.



47) Make sure the coiled end of the **recoil spring assembly** is installed into the rear of the **bolt carrier first**, leaving the straight end of the spring exposed (as shown in **figure 47**).



48) Slide the **recoil spring assembly** all the way forward into rear of the **bolt carrier**.



49) Reinstall the **receiver cover** (as shown in **figure 49**).



50) Compress the **recoil spring** forward using the **receiver cover**. Hold the **receiver cover** in place with your hand.



51) Push the **receiver cover retaining pin** in until the **take-down lever** is flush with the **receiver cover**. Turn the **take-down lever** on the **receiver cover** clock-wise and lock in place.



52) Cycle the **bolt handle** several times to ensure there is no binding and everything functions properly.

You have successfully completed a disassembly and reassembly of an **SKS Carbine**!

