

## How to: Disassemble and Reassemble the MAS 36 Rifle and Bolt.

Don't know how to disassemble, and reassemble your MAS 36 Rifle and Bolt?

Learn how to - here at Surplus Rifle with a hands-on, "step by step" article on how to disassemble and reassemble the MAS 36 Rifle and Bolt.



*Click on any of the small "Figure" images below to see a larger version of the image.*

### Disassembly Instructions



**Figure 1** shows a typical MAS 36 rifle.



**1)** Open the bolt as shown in **Figures 2 and 3.**



**2)** While depressing the trigger, remove the bolt as shown in

**Figure 4.**

**3)** Press on the bolt end and turn it clockwise until it releases.



**4)** Remove the bolt end.



**5)** Remove the striker assembly.



**6)** Remove the extractor by pushing back on it with a flat blade screw driver.



**7)** Then slide it off of the bolt.



**8)** Depress the magazine release buttons.



**9)** Remove the magazine cover.



**10)** Remove the screw at the rear of the trigger guard.



**11)** Lifting from the rear to the front, remove the trigger guard.



**12)** Move the rear stock back a little. While holding the trigger back remove the stock.



**13)** Depress the bayonet release.



**14)** Remove the bayonet.



**15)** Remove screw in handguard band.



**16)** Remove handguard band.

**17)** Figure 21 shows a two point style screw, requiring a two point wrench.



**18)** If you do not have a two point wrench then take a very small punch and at an angle, tap the screw counter clockwise until enough of the screw head is exposed to locked onto with vise grips.



**19)** Remove front barrel band



**20)** Remove upper handguard.



**21)** Remove barrel and receiver assembly from lower handguard.



**22)** **Figure 26** shows a disassembled MAS 36 rifle.

### Reassembly Instructions



**1)** Reinstall lower handguard.



**2)** Reinstall upper handguard.



**3)** Slide front barrel band onto stock and insert screw and tighten down.



**4)** Install rear handguard. You will have to use something like a vise grip to keep the band together while screwing in the retaining screw



**5)** Install bayonet.



**6)** While holding down trigger, reinstall rifle stock.



**7)** Reinstall trigger guard and retaining screw..



**8)** While holding bolt body, slide extractor back and lock into place.

**9)** Insert striker.



**10)** Lock striker into place as shown in **figure 38**.



**11)** Insert bolt end and spring.



**12)** While depressing bolt end, rotate counter clockwise until it locks into place.



**13)** Insert rifle bolt.



**14)** You are finished assembling the rifle.

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