

# *How to: Disassemble and Reassemble the Madsen M47/Colombian M1958 Rifle*

## *Disassembly Instructions*



1) **figure 1** shows the Madsen rifle.

**NOTE:** Make sure rifle is unloaded and pointed in a safe direction before proceeding.



2) Open **bolt** and pull to rear of **receiver**.



3) While keeping the **trigger** depressed, remove the **bolt** and set aside.



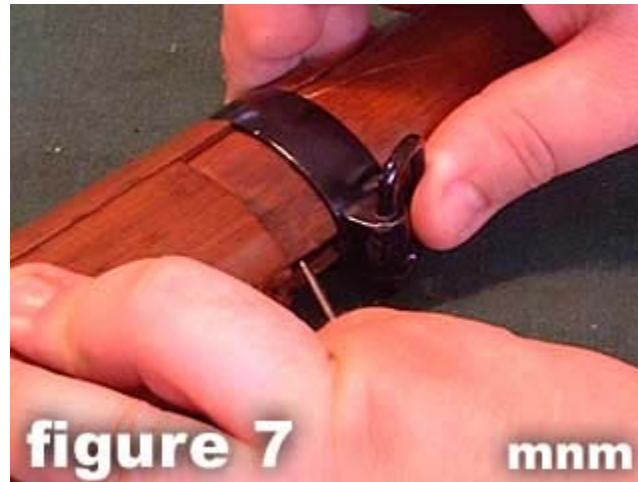
4) Depress **retaining spring** on **bayonet lug band** as shown in **figure 4**.



5) Slide the **bayonet lug band** forward.



6) The **lower band** is also held in place by a **retaining spring**.



7) Depress the **retaining spring** and slide the **lower barrel band** forward.



8) Remove the **lower barrel band** by sliding it forward. You will have to slide the **handguard** as well since it has a lip located at its front.



9) Once the **handguard** is far enough forward you can slide the **lower barrel band** off and forward.



10) Remove the **handguard** and set aside.

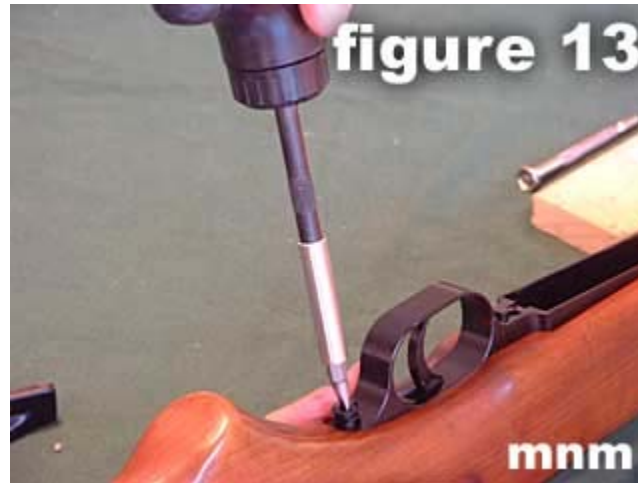


11) Unscrew the **trigger guard front screw**.





12) Remove the **trigger guard front screw**.



13) Unscrew the **trigger guard rear screw**.



14) Remove the **trigger cover rear screw**.



**15)** Press down on the **magazine cover release** and slide the **magazine cover** forward.



**16)** Remove the **magazine cover**.



**17)** Remove the **trigger guard**.



18) Remove the **barrel and receiver assembly** from the **stock**.



19) Figure 19 shows the disassembled rifle.

*Reassembly Instructions*



20) Place **barrel and receiver assembly** back into the **rifle stock** as shown in **figure 20**.



21) Place the **handguard** back onto rifle.



22) Replace the **lower barrel band** and push to rear.



23) Depress the **retaining spring** and slide the **lower barrel band** till it is locked in place.





**24)** Depress **retaining spring** for the **bayonet lug band** as shown in **figure 24**.



**25)** Slide the **bayonet lug band** until it locks in place.



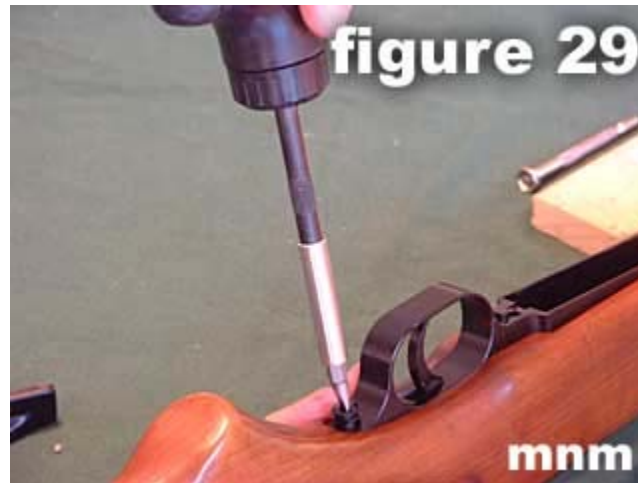
**26)** Replace **trigger guard**.



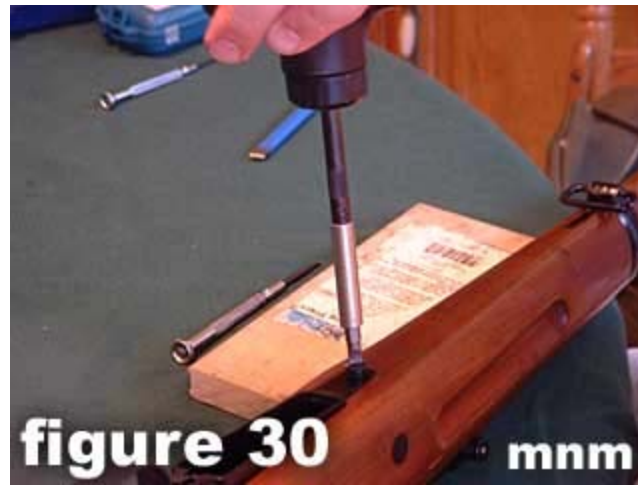
27) Install rear trigger guard screw.



28) Install front trigger guard screw.



29) Tighten rear trigger guard screw.



30) Tighten front trigger guard screw.



31) Place **magazine follow** and **spring** back into rifle as show in **figure 31**.



32) Press down on the **magazine cover release** and slide **magazine cover** into place until it locks.



**33) Return bolt to receiver.**



**34) Press down on magazine follower and close bolt.**



**35) Figure 35 shows the reassembled rifle.**

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