

# How to: Disassemble and Reassemble the Madsen M47/Colombian M1958 Rifle

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## *Disassembly Instructions*



1) **figure 1** shows the Madsen rifle.

**NOTE:** Make sure rifle is unloaded and pointed in a safe direction before proceeding.



2) Open **bolt** and pull to rear of **receiver**.



3) While keeping the **trigger** depressed, remove the **bolt** and set aside.



4) Depress **retaining spring** on **bayonet lug band** as shown in **figure 4**.



5) Slide the **bayonet lug band** forward.

6) The **lower band** is also held in place by a **retaining spring**.



7) Depress the **retaining spring** and slide the **lower barrel band** forward.



8) Remove the **lower barrel band** by sliding it forward. You will have to slide the **handguard** as well since it has a lip located at its front.



9) Once the **handguard** is far enough forward you can slide the **lower barrel band** off and forward.



10) Remove the **handguard** and set aside.



11) Unscrew the **trigger guard front screw**.



12) Remove the **trigger guard front screw**.

13) Unscrew the **trigger guard rear screw**.



**14) Remove the trigger cover rear screw.**



**15) Press down on the magazine cover release and slide the magazine cover forward.**



**16) Remove the magazine cover.**



**17) Remove the trigger guard.**



**18) Remove the barrel and receiver assembly from the stock.**



**19) Figure 19 shows the disassembled rifle.**

### *Reassembly Instructions*

**20) Place barrel and receiver assembly back into the rifle**



**stock** as shown in **figure 20**.



**21)** Place the **handguard** back onto **rifle**.



**22)** Replace the **lower barrel band** and push to rear.



**23)** Depress the **retaining spring** and slide the **lower barrel band** till it is locked in place.



**24)** Depress **retaining spring** for the **bayonet lug band** as shown in **figure 24**.



**25)** Slide the **bayonet lug band** until it locks in place.



**26)** Replace **trigger guard**.

**27)** Install **rear trigger guard screw**.



28) Install **front trigger guard screw**.



29) Tighten **rear trigger guard screw**.



30) Tighten **front trigger guard screw**.



31) Place **magazine follow and spring** back into rifle as show in **figure 31**.



32) Press down on the **magazine cover release** and slide **magazine cover** into place until it locks.



33) Return **bolt** to **receiver**.



34) Press down on **magazine follower** and close **bolt**.



**35) Figure 35 shows the reassembled rifle.**

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